



# Shandong Wanli SPC Flooring Production Quality Control





To supply the high quality SPC Flooring to you, we make the strict quality control policy during the production, then we can find the problem and correct it, promise won't ship out any goods with problems.

Please the following details.



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## I. The extrusion

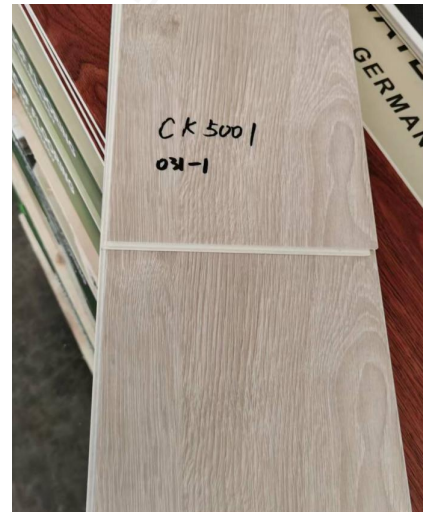
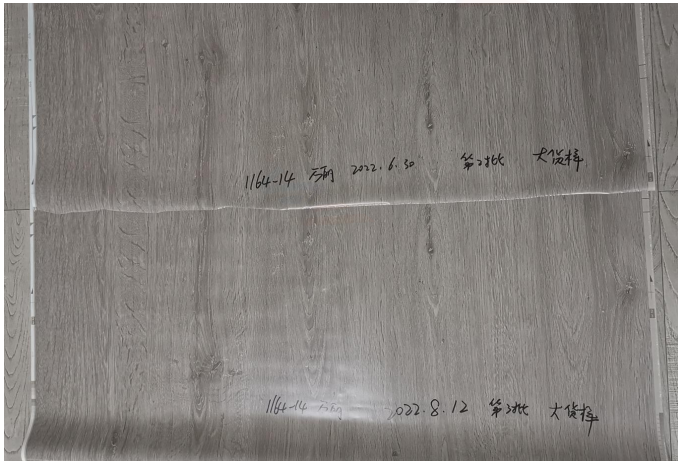
This process is the main part of the production, we pay more attention on it:

**A.** We check the wear layer thickness in every order, to keep the goods match the right wear layer.



## I. The extrusion

**B.** We check the color film of different lot, to keep the goods same color with last order, then can avoid the color different between different batch.



## I. The extrusion

C. Keep testing the flooring surface embossed depth and the flooring thickness.





## I. The extrusion

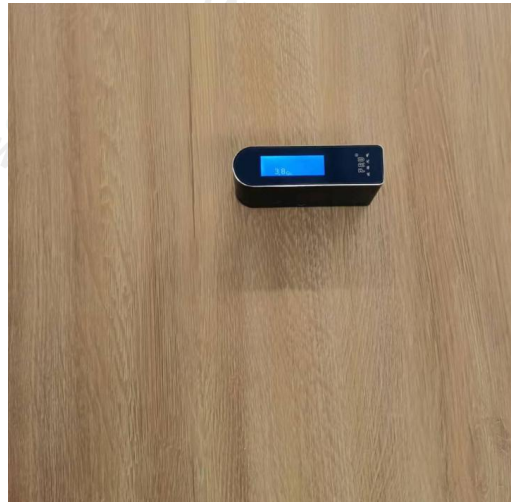
D. The test video. Keep to check the size and thickness.





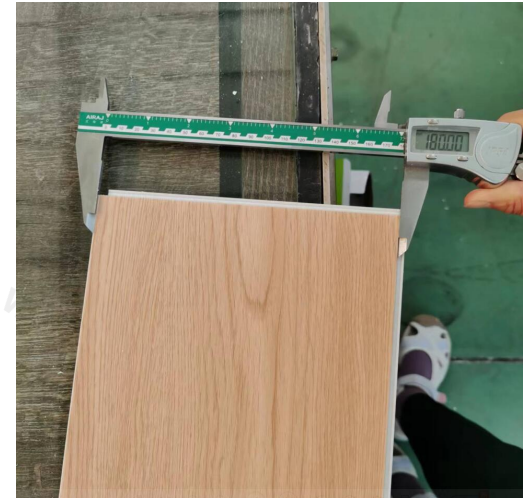
## II. UV Coating

In this process, we have to check the UV brightness ( matt surface or glossy surface) and the scratch resistant. Qualified UV coating can keep the flooring durable usage.



### III. Slotting process.

A. In this part, we have to check the flooring size if match the customer order.





### III. Slotting process.

B. We check the height different with last batch. and the Click strong.



Height Different



Joint Seam check

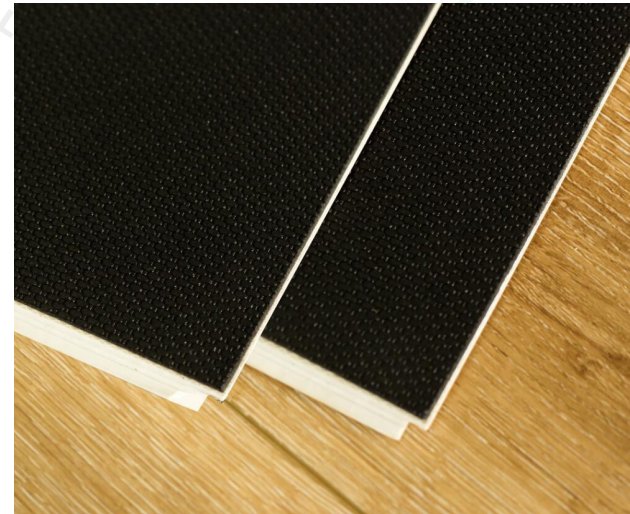
## IV. Attach Underlay Foam.

The main points in this process. Have two points need to notice.

- **One** is the **peel strength** of the underlay, if you test by machine, the result is 25N/5cm. If you test by hands, it won't be peeled off.
- **The other one** is the deviations between the underlay and the flooring, the result is  $\leq 1.5\text{mm}$ .



1.5mm EVA



1.5mm IXPE

## IV. Packing system.

- A. We check if the carton and pallet belongs to this order.
- B. Check if the label is right.
- C. After packing, we will check if the pallet is strong.



Item No.:	White Oak
Size.:	1230*180*5mm
Thickness:	5mm(4mmSPC +1.0mmIXPE)
Pcs Per Pack:	10PCS
Quantity per Pack:	2.2140SQ.M
Lot:	2022072



## V. Loading Container.

- A. Checking the container, to insure it is clear and no damage.
- B. When loading the flooring, use the rope to fix the pallet, and put air bags in gaps, to insure the goods can't be broken.
- C. Checking the sealing No. before closing the door.

